

Ensio Resources, Inc.

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PATRIOT-BLAST COAL SLAG ABRASIVE PRODUCT SPECIFICATION SHEET

Medium Grade
PB 1240

PATRIOT-BLAST Medium grade coal slag abrasive is used for general purpose applications. Removal of mill scale, rust and paint stripping on structural steel, ships, bridges.

Fine Grade
PB 2040

PATRIOT-BLAST Fine grade coal slag abrasive is used for light paint and rust removal and new construction application. Removal of light mill scale, light rust and light paint stripping on new structural steel, bridges, frames and trucks.

Extra Fine Grade
PB 3060

PATRIOT-BLAST Extra Fine grade coal slag abrasive is used for cleaning of surfaces of light paint and rust removal application to create a smooth finish. Cleaning of light mill scale, light rust and light paint stripping.

Super Fine Grade
PB 4080

PATRIOT-BLAST Super Fine grade coal slag abrasive is used for general cleaning of surfaces to create a smooth finish.

PATRIOT-BLAST COAL SLAG ABRASIVE GRADATION SPECIFICATIONS & PROFILES

TYLER/U.S. Sieve Number	MEDIUM		FINE		EXTRA FINE		SUPER FINE	
	RANGE	TYPICAL	RANGE	TYPICAL	RANGE	TYPICAL	RANGE	TYPICAL
	(in Weight % Retained)		(in Weight % Retained)		(in Weight % Retained)		(in Weight % Retained)	
No. 6/6	- 0 -							
No. 8/8	0 - 1%							
No. 10/12	0 - 15%		- 0 -					
No. 14/16	25 - 55%		0 - 3%		- 0 -		- 0 -	
No. 20/20	20 - 45%		0 - 15%		0 - 1%		0 - 2%	
No. 28/30	0 - 20%		15 - 45%		0 - 2%		0 - 5%	
No. 35/40	0 - 10%		20 - 45%		0 - 10%			
No. 48/50			15 - 35%		20 - 55%			
No. 65/70					20 - 45%		10 - 40%	
No. 80/80								
No. 100/100					0 - 25%		10 - 40%	
PAN	0 - 5%		0 - 20%		0 - 20%		30 - 70%	
Approximate Profile Anchor Pattern	2.0 - 4.0 (Mills)		1.5 - 3.0 (Mills)		1.0 - 2.0 (Mills)		0.5 - 1.5 (Mills)	

PATRIOT-BLAST COAL SLAG ABRASIVE PRODUCT

- PARTICLE SHAPE - angular, sharp
- HARDNESS - 6 to 7 on the Moh's scale
- BULK DENSITY - 75 - 100 lbs. Per cubic foot depending on product gradation
- SPECIFIC GRAVITY - 2.7
- MOISTURE CONTENT - less than 0.5%
- FREE SILICA - less than 1.0%

CHEMICAL ANALYSIS

Silicon Dioxide	48.78%
Aluminum Oxide	20.97%
Titanium Dioxide	0.94%
Ferric Oxide	19.08%
Calcium Oxide	6.02%
Magnesium Oxide	0.95%
Potassium Oxide	1.67%
Sodium Oxide	0.62%

MSDS may be obtained by contacting Ensio Resources, Inc.

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